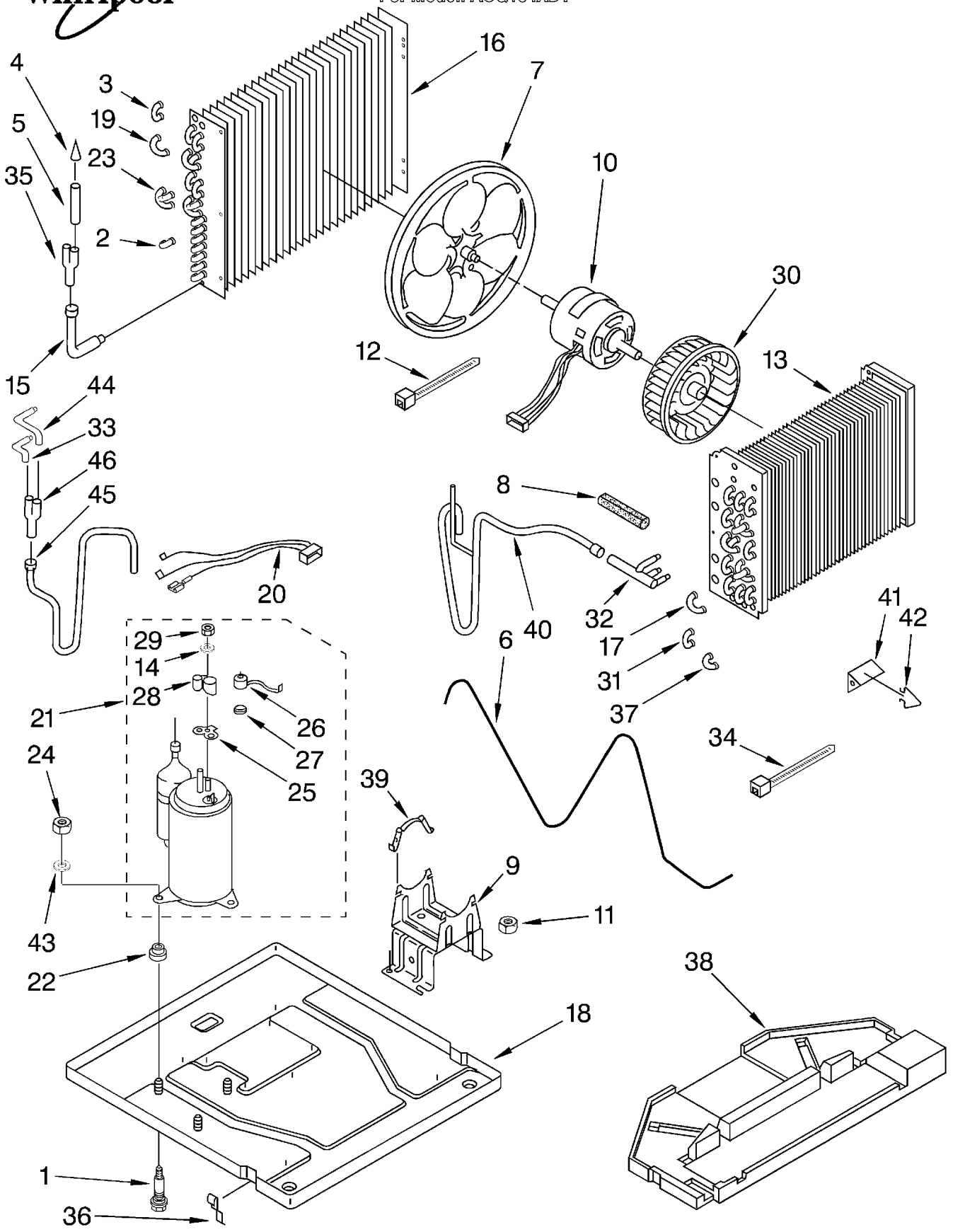
UNIT PARTS

For Model: ACQ184XD1

AIR CONDITIONER



LITERATURE PARTS

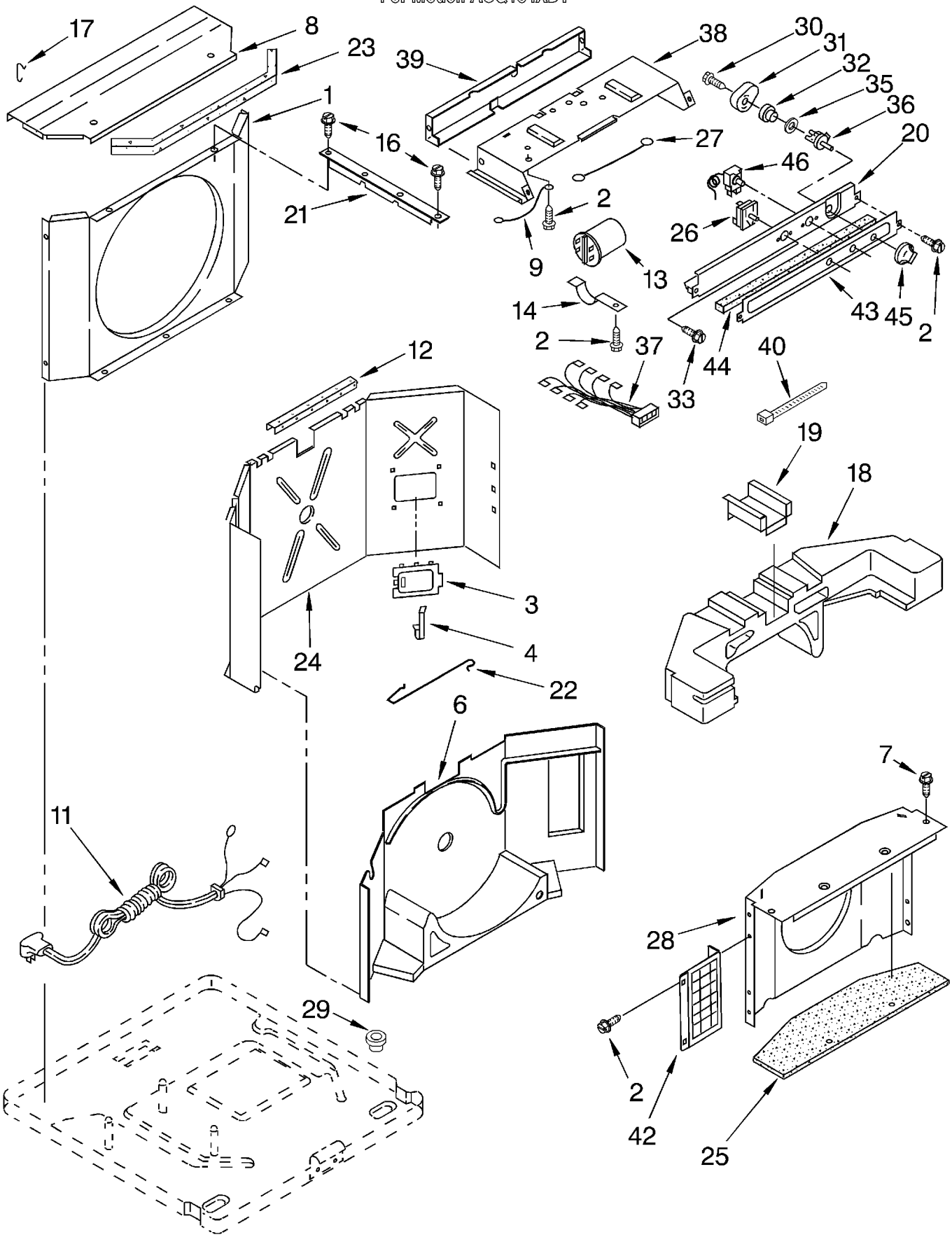
	LIT1157445	Wiring Diagram
	LIT1169276	Owners Manual (English)
	LIT1172007	Owners Manual (Spanish)
	LIT1157446	Tech Sheet

1	1165674	Bolt, Compressor
2	708532	Bend, Return Condenser (10)
3	708531	Bend, Return Condenser (4)
4	49599	Strainer, Tube
5	1155598	Tube, Outlet (Includes Illus. 4)
6	1165208	Tube, Restrictor
7	1158665	Blade, Fan (Condenser)
8	1160870	Seal, Suction Tube
9	1160672	Bracket, Fan Motor
10	1166225	Motor, Fan
11	1160408	Nut
12	602851	Tie, Cable
13	1165217	Evaporator
14	950037	Gasket, Nut
15	1158703	Tube, Connect
16	1161511	Condenser
17	855644	Bend, Return (4)
18	1162146	Base
19	1158407	Return Bend (1)
20	1158689	Harness, Wiring (Compressor Service)
21	1166237	Compressor
22	950021	Grommet (3)
23	1158685	Return Bend 3-Way
24	858121	Locknut (3)
25	950035	Gasket, Terminal Cover
26	1155605	Overload
27	950032	Spring, Overload
28	950036	Cover, Terminal
29	950027	Nut, Terminal Cover
30	1158443	Wheel, Blower (Evaporator)
31	855199	Return Bend (11)
32	1163753	Manifold, Suction
33	1161071	Tube, Feeder
34	857547	Cable, Tie
35	947364	Tube, Flow Divider
36	471088	Clamp (2)
37	854624	Bend, Return (4)
38	1158652	Pan, Drain
39	1157015	Clip, Motor (2)
40	1163936	Tube, Suction
41	1166782	Anticipator
42	642080	Clip, Anticipator
43	1160880	Washer (3)
44	1160358	Tube, Feeder
45	1166239	Tube, Discharge
46	1159832	Divider, Flow

REFRIGERANT CHARGE 31 OZ.

AIRFLOW AND CONTROL PARTS

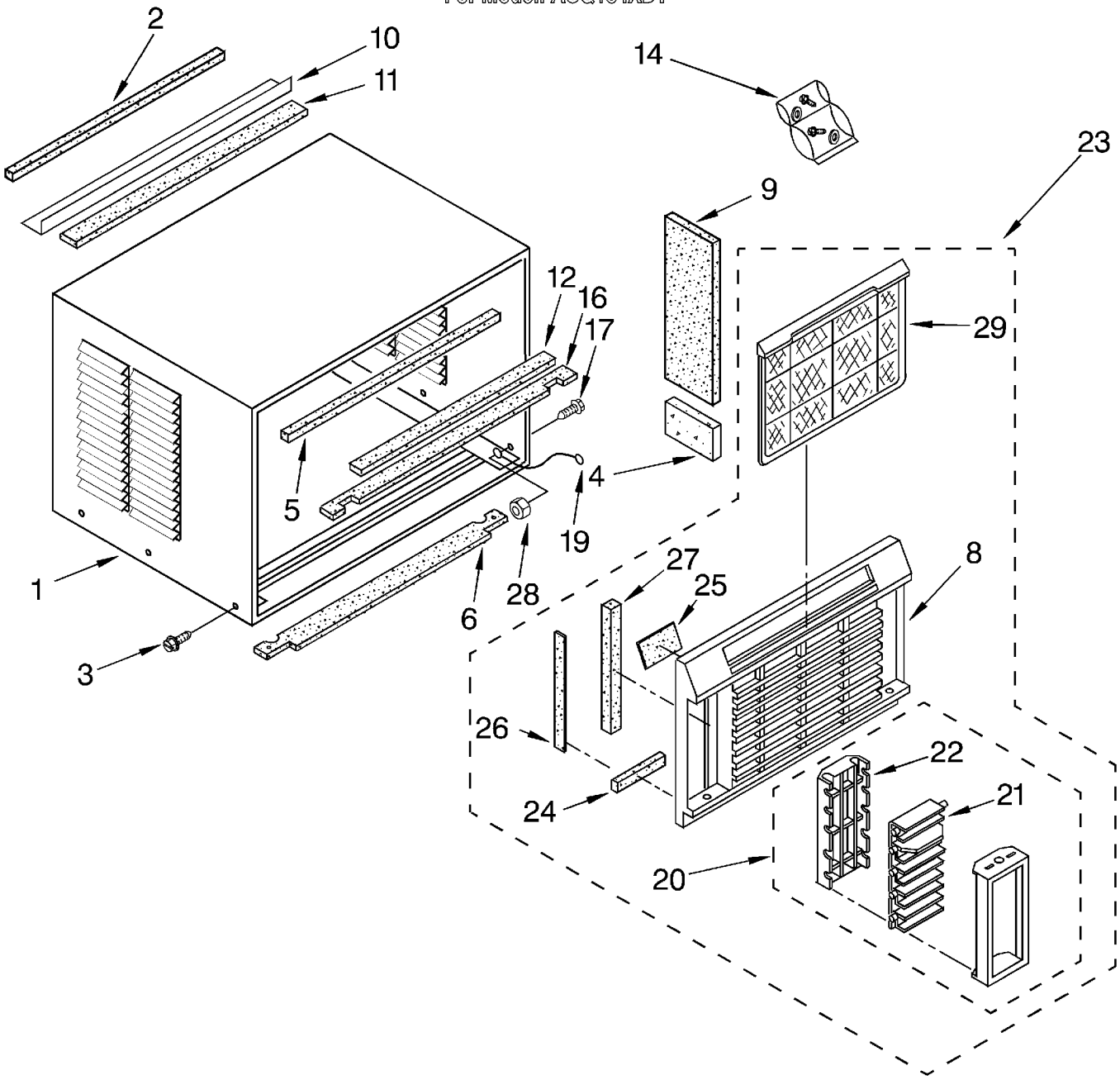
For Model: ACQ184XD1



1	1157403	Shroud, Condenser
2	1157158	Screw, 8 x 3/8
3	997221	Door, Exhaust
4	859369	Spring, Door
6	1158653	Scroll (Lower)
7	488480	Screw #8 x 1/2
8	1157407	Top, Condenser
9	856094	Wire, Ground
11	1167752	Cord, Appliance
12	1162200	Grommet, Dividing Wall
13	1167531	Capacitor, Running
14	1167611	Bracket, Capacitor
16	1161561	Screw, 3/8
17	1164511	Clip, Shroud (2)
18	1158654	Scroll, Upper
19	1157418	Raceway, Wiring
20	1156933	Panel, Control
21	1164561	Support, Unit (2)
22	1157443	Wire, Control
23	1158732	Seal, Shroud
24	1161556	Dividing Wall
25	1160820	Seal, Evaporator
26	1158669	Switch Rotary
27	1156982	Wire, Thermostat To Switch
28	1157404	Shroud Assembly, Evaporator
29	997285	Cup, Condensate
30	489092	Screw 7-18 x 5/8
31	997813	Cam, Exhaust
32	859233	Bushing, Shaft
33	488734	Screw, 6-32 x .175 (2)
35	647881	Washer
36	1158253	Shaft, Control Exhaust
37	1167524	Harness, Wiring - Control Box
38	1167612	Control Box
39	1156965	Back Panel, Control Box
40	1159130	Cable, Tie
42	1161555	Impeller Guard
43	1166499	Escutcheon
44	1158066	Spacer (2)
45	1158054	Knob, Controls (3)
46	1160214	Control, Temperature

CABINET PARTS

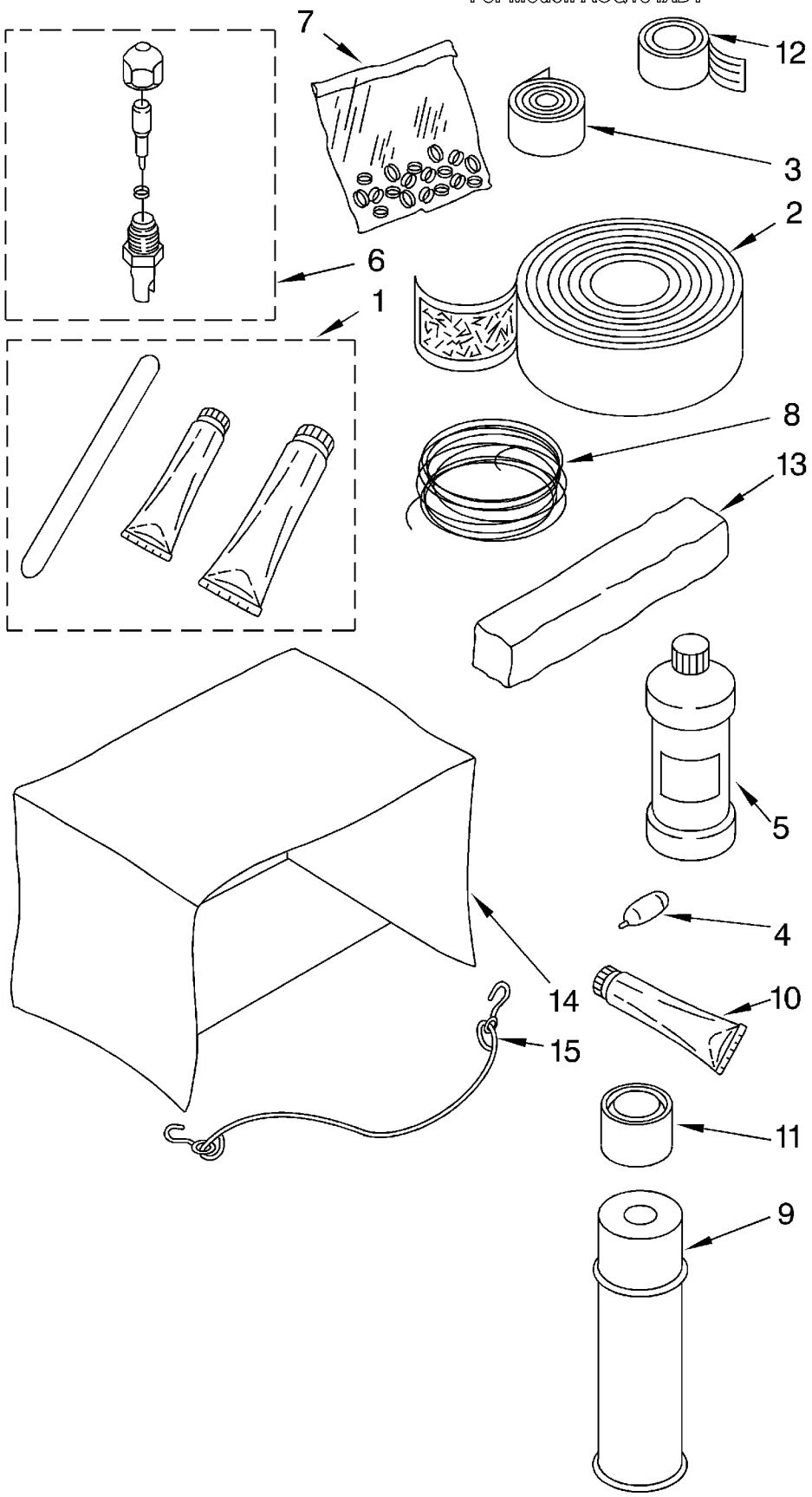
For Model: ACQ184XD1



1	1162272	Cabinet
2	469877	Gasket, Meeting Rail
3	1157158	Screw, 8 x 3/8 (3)
4	1160818	Insulation Cabinet Side (2)
5	1158731	Seal, Top
6	1160768	Seal
8	1157463	Cabinet Front
9	1160819	Insulation Cabinet Side (2)
10	644271	Angle, Top Mount.
11	1163784	Seal
12	855265	Seal, Cabinet Top
14	1166387	Bag, Accessory
16	1160762	Seal, Cabinet Top
17	488234	Screw 8-32 x 3/8
19	857022	Wire, Ground
20	1157464	Cartridge, Complete
21	1157466	Horzontal Louver
22	1157467	Ribs, Vertical
23	1166751	Front, Complete
24	1160764	Seal (2)
25		Seal
	1160770	Right Side
	1161864	Left Side
	1160769	Seal, Front (2)
26	1161863	Seal (2)
27	1160763	Seal (2)
28	486529	Nut 8-32
29	1166750	Filter

OPTIONAL PARTS (NOT INCLUDED)

For Model: ACQ184XD1



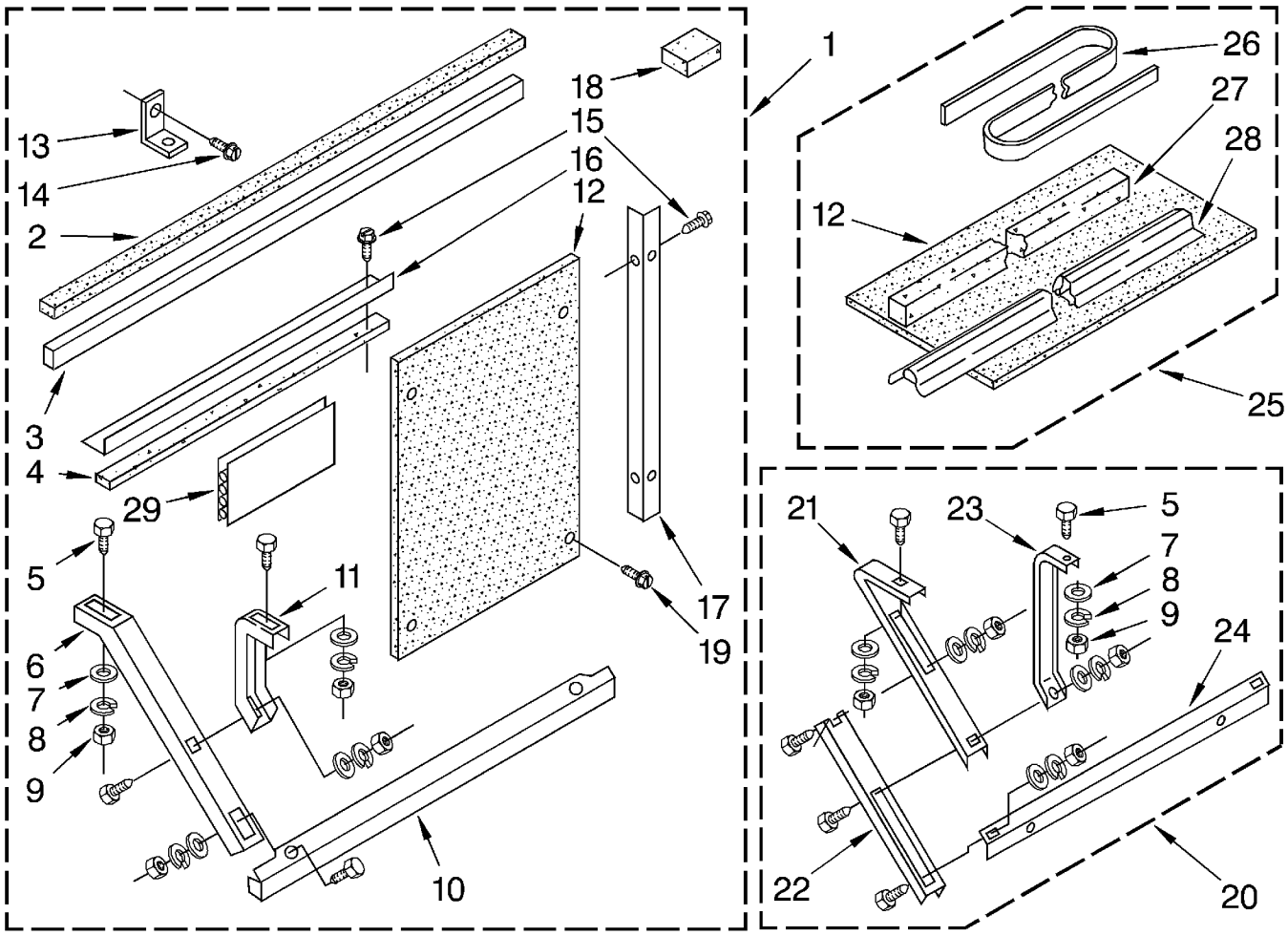
1	799833	Epoxy, Tube (Aluminum Repair)
2	505168	Tape, No Drip 30'
3	479502	Tape, Vinyl 36'
4	10943	Oil, Turbine 1 Oz.
5	99243	Oil, Turbine 8 Oz.
6		Valve, Access
	876764	3/16" Tube O.D.
	978025	1/4" Tube O.D.
	978026	5/16" Tube O.D.
	978027	3/8" Tube O.D.
	978028	1/2" Tube O.D.
	978029	5/8" Tube O.D.
	978030	3/4" Tube O.D.
7	978865	Seal, Ring Access Valve (20-Pack)
8		Wire, 25'Roll
	10875	Blue 16 Ga.
	242820	Black 14 Ga.
	242825	Red 14 Ga.
	242826	White 14 Ga.
	47261	Black 12 Ga.
	299885	Red 12 Ga.
	47263	White 12 Ga.
9	813684	Adhesive, Insulation (24 Oz. Spray)
10	279368	Adhesive, Insulation (2 Oz. Tube)
11	485426	Paint, Touch-up Starlight Gray 1/2 Pint (Lacquer)
12	212643	Sealer, Permagum 4-1" Strips
13	99344	Sealer, Permagum 1 Lb. Bar
14		Cover, Winter
	484066	28"x19"x31"
	484067	19"x12"x14"
	484069	27"x19"x6 to 27"
	484184	22"x15"x3 to 18"
15	813610	Retainer, Cord (Winter Cover)

INSTALLATION PARTS

For Model: ACQ184XD1

An Installation Kit is included with your air conditioner. If repair parts are required at a later date, you may select the correct part number from this listing.

Other Installation Kits shown below may be ordered where special circumstances require them.



1	1162147	Kit, Standard Installation
2	469877	Seal, Meeting Rail
3	1166388	Gasket, Sash
4	855265	Strip, Seal
5	488750	Bolt, 1/4 x 3/4 (6)
6	649945	Support, Cabinet (2)
7	488808	Washer (6)
8	486009	Lockwasher (6)
9	486035	Nut, Hex (6)
10	649947	Bracket, Support
11	649946	Support, Retainer (2)
12	1166266	Board, Filler
13	644228	Bracket
14	487371	Screw (Window Lock Bracket)
15	488624	Screw (Side & Top Angles to Cabinet)
16	644271	Angle (Top)
17	644272	Angle (2)
18	995274	Spacer, Block (4)
19	1166265	Screw (Side Angle To Filler Board)
20	485679	Kit, Outside Support
21	644283	Support, Cabinet (2)
22	644284	Extension, Support (2)
23	644285	Retainer, Cabinet (2)
24	644281	Bracket, Support
25	485856	Kit, Wide Window
26	856979	Strip, Seal
27	470800	Seal, Meeting Rail
28	485457	Gasket, Sash (54")
29	470168	Sealer, Gum Type

Following Parts Not Illustrated

LITERATURE PARTS

LIT1166072	Instructions, Installation (Standard Mounting Kit)
LIT1155965	Instructions, Installation (Wide Window Kit)
LIT485707	Instructions, Installation (Outside Support Kit)